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D205-633-011

Job Sheet 194027



Part No: D205-633-011

Job Qty: 2 pcs

Part Name: Heli-Access-Step™ - High Gear, Fits LH or RH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/25/19

Job Tracking No:

Due Date: 5/30/19

Created By: Jennifer Renwick

Type: Stock

Description:

Note: DWG REV C SHEET 17 IPP Rev:F 02.07.11 Reformat; Removed D3010 RF

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard	Workcenter/Supplier		Sign-off
					Setup Run Hrs Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	2 pcs	5/30/19	0.00 0.00		Packaging 1 - 1		APR 25 2019
						Packaging 1 - 2		
						Packaging 1 - 3		
						Packaging 1 - 4		
						Packaging 1 - 5		
						Packaging 1 - 6		
						Packaging 1 - 7		
						Packaging 1 - 8		
						Packaging 1 - 9		
						Packaging 1 - 10		
						Packaging 1 - 11		
						Packaging 1 - 12		
						Packaging 1 - 13		
						Packaging 1 - 14		
						Packaging 1 - 15		
						Packaging 1 - 16		
						Packaging 1 - 17		
						Packaging 1 - 18		
						Packaging 1 - 19		
						Packaging 1 - 20		
						Packaging 1 - 21		
						Packaging 1 - 22		
						Packaging 1 - 23		
						Packaging 1 - 24		
						Packaging 1 - 25		
						Packaging 1 - 26		
						Packaging 1 - 27		
						Packaging 1 - 28		
						Packaging 1 - 29		
						Packaging 1 - 30		
						Packaging 1 - 31		
						Packaging 1 - 32		
						Packaging 1 - 33		
						Packaging 1 - 34		
						Packaging 1 - 35		
						Packaging 1 - 36		
120	QC 4	2 pcs	5/30/19	0.00 0.00		QC 4 - 28		DAS 46 APR 26 2019 9-89
						QC 4 - 58		
						QC 4 - 69		
						QC 4 - 9		
						QC 4 - 46		
						QC 4 - 68		



Container No: S175509



Part: D205-633-011

Job No: 194027

Serial No/Batch: S175509

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH96-57 Issue 5, FAA STC SR005921

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130	Packaging 3-1 - Stock - B4B	2 pcs	5/30/19	0.00 0.00	Packaging 3 - 1 - B4B	DAS 46 APR 26 2019 9-89
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	DAS 21
					Packaging 3 - 34 - B4B	9-89
					Packaging 3 - 35 - B4B	APR 26 2019
					Packaging 3 - 36 - B4B	
135	DC - 1 - B4B	2 pcs	5/30/19	0.00 0.00	DC - 1 - B4B	
					DC - 2 - B4B	
140	QC 21 - FG	2 pcs	5/30/19	0.00 0.00	QC 21 - FG - 21	DAS 21 APR 26 2019 9-89
					QC 21 - FG - 70	
					QC 21 - SA - 53	

Part Op 110 - (Pick Kit)
 Descriptions: 120 - (QC4- 100% Inspect kits for completeness)
 130 - (Identify as per dwg & Stock Location: _____) Identify and pack for shipping as per PPP D205-633-011
 Location:FG082
 135 - (Document Control Photocopy bluefile & type labels per PPP205-633-011 CHG001
 140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-14A	Bolt	2 Ea (1 ea)	110-Packaging 1 - Pick Kit	5157440
AN4-5A	Bolt	4 Ea (2 ea)	110-Packaging 1 - Pick Kit	5155698
AN4-6A	Bolt	4 Ea (2 ea)	110-Packaging 1 - Pick Kit	5134758
AN4-7A	Bolt	4 Ea (2 ea)	110-Packaging 1 - Pick Kit	5107746
AN5-14A	Bolt	2 Ea (1 ea)	110-Packaging 1 - Pick Kit	5174150
AN5-6A	Bolt	2 Ea (1 ea)	110-Packaging 1 - Pick Kit	5103251
D2021-101	Eyebolt	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5149721
D2022-101	Spacer	4 pcs (2 ea)	110-Packaging 1 - Pick Kit	5103199
D2022-103	Spacer	4 pcs (2 ea)	110-Packaging 1 - Pick Kit	5126068
D2562-001	Strut 19.68"	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5150416x1 5151823x1
D2565-101	Strut	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5121033
D2565-103	Strut	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5157871
D2565-105	Strut	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5157965
D2565-107	Strut	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5157852
D2565-109	Strut	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5157850
D2565-111	Strut	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5157851
MS21042L4	Nut	16 Ea (8 ea)	110-Packaging 1 - Pick Kit	5146694
MS21042L5	Nut	4 Ea (2 ea)	110-Packaging 1 - Pick Kit	5149145
NAS1149D0463J	Washer	30 Ea (15 ea)	110-Packaging 1 - Pick Kit	5158585
NAS1149D0563J	Washer	8 Ea (4 ea)	110-Packaging 1 - Pick Kit	5167648
D2563	Step Weldment Assembly	2 pcs (1 ea)	120-QC 4	5173708

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	AN4-14A	2	665	0
	AN4-5A	4	184	0
	AN4-6A	4	916	0
	AN4-7A	4	103	0
	AN5-14A	2	51	0
	AN5-6A	2	71	0
	D2021-101	2	15	0
	D2022-101	4	75	0
	D2022-103	4	17	0
	D2562-001	2	11	0
	D2565-101	2	13	0
	D2565-103	2	3	0
	D2565-105	2	3	0
	D2565-107	2	4	0
	D2565-109	2	4	0
	D2565-111	2	4	0
	MS21042L4	16	3,585	0
	MS21042L5	4	691	0
	NAS1149D0463J	30	5,302	0
	NAS1149D0563J	8	3,607	0
120-QC 4	D2563	2	7	0
Part Specifications				
Specifications could not be found.				

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